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| Work preparation form | | | |
| Part name: 12112024-04-01-01-CamAttachAxel | | Date: 11/10/2024 | Sheet number: 1 |
| Belonging to drawing: 12112024-04-01-01 | | Made by: Samuel Pozdech | |
| Part no: 12112024-04-01-01 | Amount: 4 | Material: Steel | |
| Starting dimensions material: 8x13.5x3mm | | | |
| Machining sequence: | | | |
| **Operation** | **Tool**  fixtures, tools and other aids | **Settings**  speed (V), number of revolutions (N), feed (f), depth of cut (t0) etc. | **Remarks** |
| Align piece using drill and hole in piece | Drill diameter 3.4mm |  |  |
| Countersink for depth 1.75mm | Countersink drill | N = 200rpm  T0=1.75mm |  |
| Turn piece around and realign | Drill diameter 3.4mm |  |  |
| Countersink for depth 1.75mm | Countersink drill | N = 200rpm  T0=1.75mm |  |